

# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2

ZE-16083-01-00-EN15085-2016.0413.007

DVS ZERT GmbH hereby certifies that the welding company

**GPV International A/S**  
**Håndværkervej 3-5**  
**6880 Tarm**  
**Denmark**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1**  
**in the type of activity P**

in the range indicated in the annex.

validity: 2022-10-27 until 2025-10-26

Düsseldorf, 2022-10-26  
Place and date of issue

Lead auditor: B.Eng. BERG

signed on original

Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

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**Scope:**

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23 23	t = 3 - 20 mm t = 3 - 20 mm	- robot
135	1.2 1.2/8.1 8.1 8.1	t = 3 - 12 mm D ≥ 25 mm t = 3 - 11.5 mm D ≥ 60 mm t = 2 - 40 mm t = 2 - 40 mm D ≥ 500 mm	- - FW FW
141	22.3/23.1 23 8.1 8.1	t = 1.5 - 6 mm D = 11 - 44 mm t = 1.5 - 40 mm D ≥ 45 mm t = 1.5 - 100 mm D ≥ 60 mm t = 3 - 12 mm	FW - - - FW

**Area of Application:**

- New build of components for railway vehicles

**Responsible welding coordinator(s):**

Keld Dupont, IWE [external]

born: 1960

**1st deputy(ies) of the responsible welding coordinator(s):**

Jan Hørup, Level C

born: 1968

**Others deputies:**

-

**Remarks:**

**Register no.:**

DVSZERT/15085/CL1/413/16/3

**General provisions:**

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.